

Potential of CNG-Diesel Dual-Fuel Internal Combustion Engines for Mobile Applications

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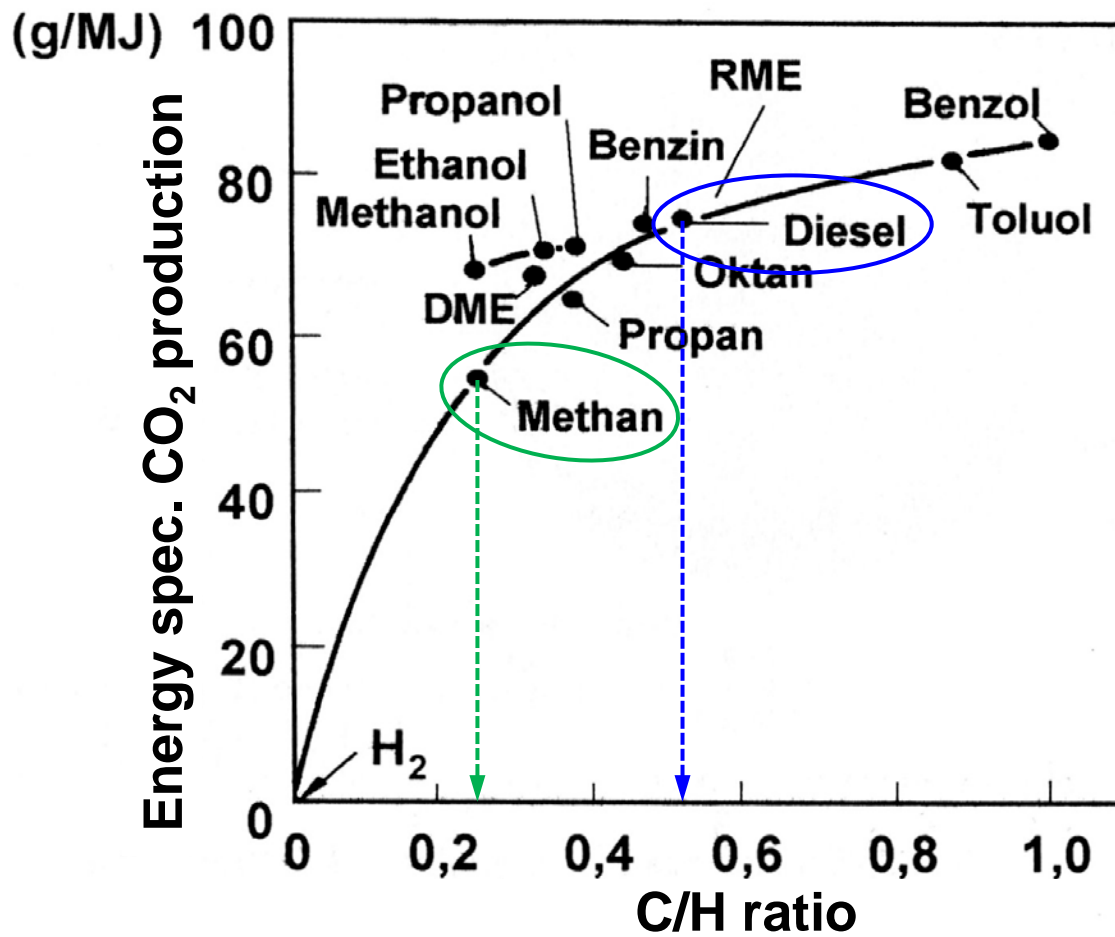
Overview

- Introduction
 - General topics / Motivation
 - Configuration of the Experimental Setup
 - Basic Procedure
- Operating Behavior at CH₄ Admixture
- Optima at different Engine Loads
- Summary – Outlook

Motivation

- Reduction of CO₂ Emissions
- Improvement of Soot/NO_x-Trade off
 - (More) Homogenous Mixture
- Proven Technology (State of the art)
 - Short-term Feasibility
 - Integration into existing Vehicle Concepts
 - Pure Diesel Operation possible → low Dependence on the Gas Infrastructure

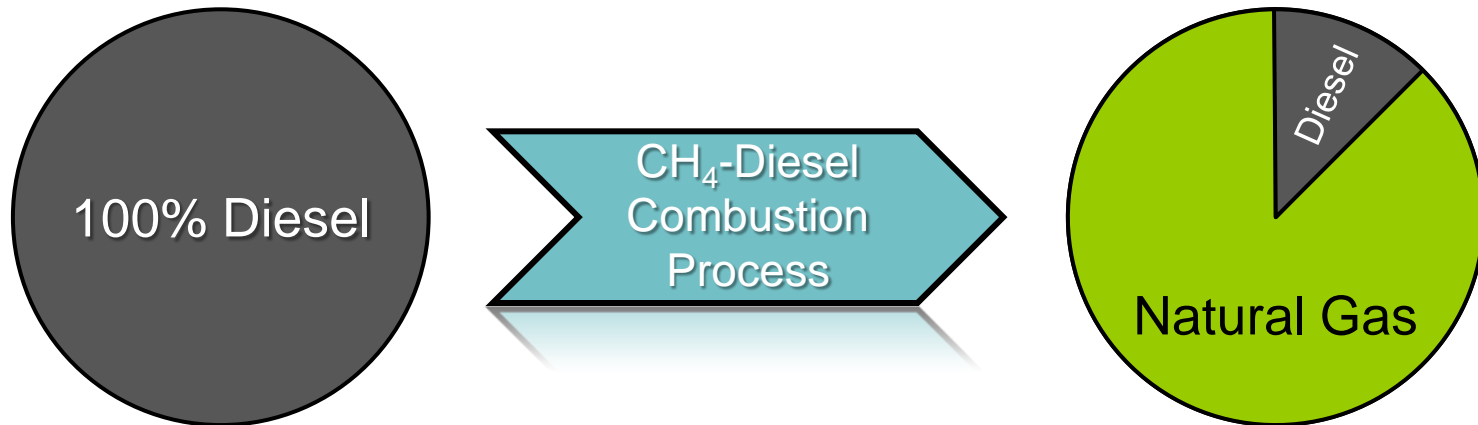
Motivation – CO₂ Reduction



Source: Pischinger, S.

Motivation – CO₂ Reduction

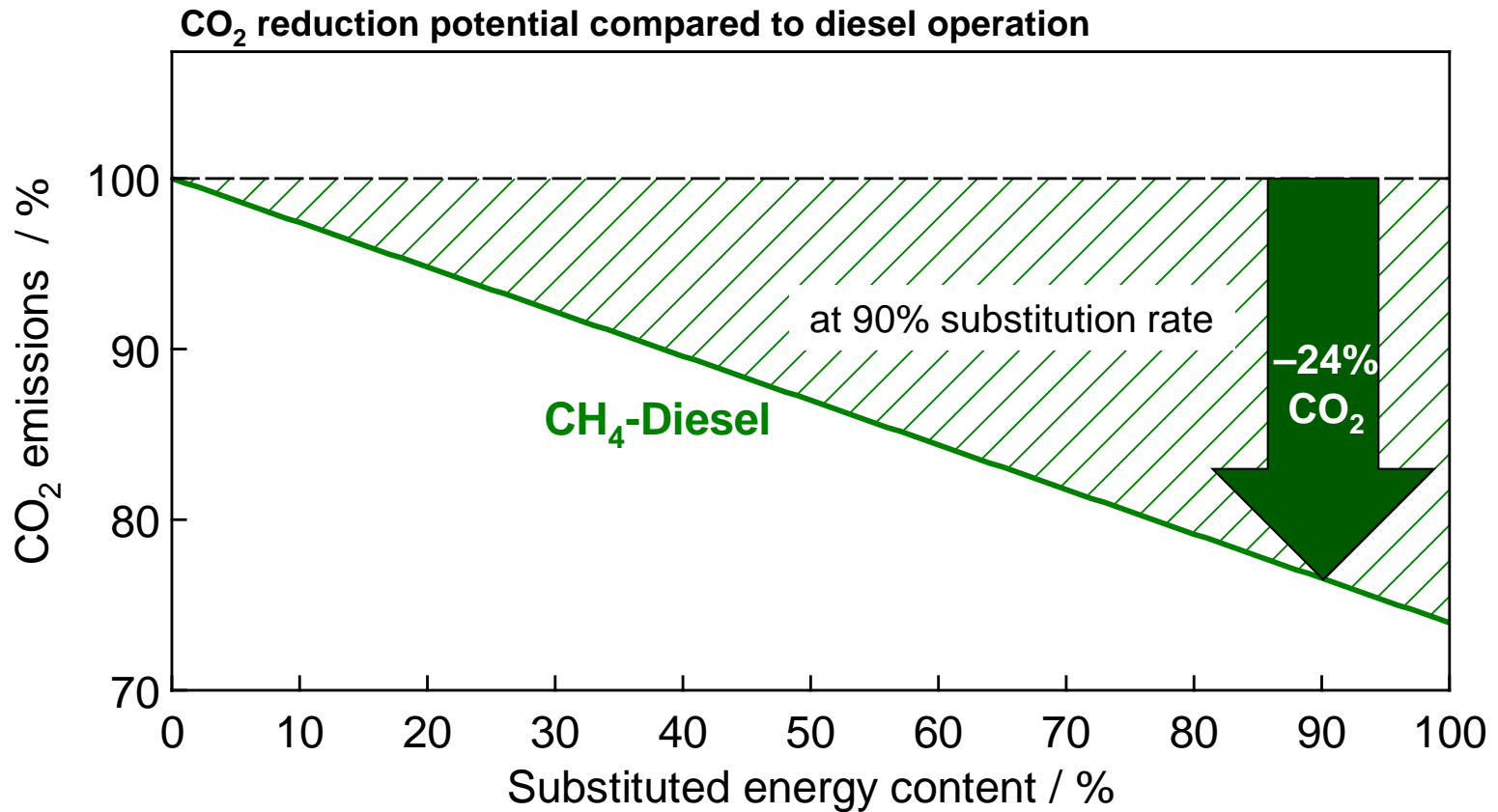
- Basic Idea: Substitution of diesel energy



- Definition of energetic gas content

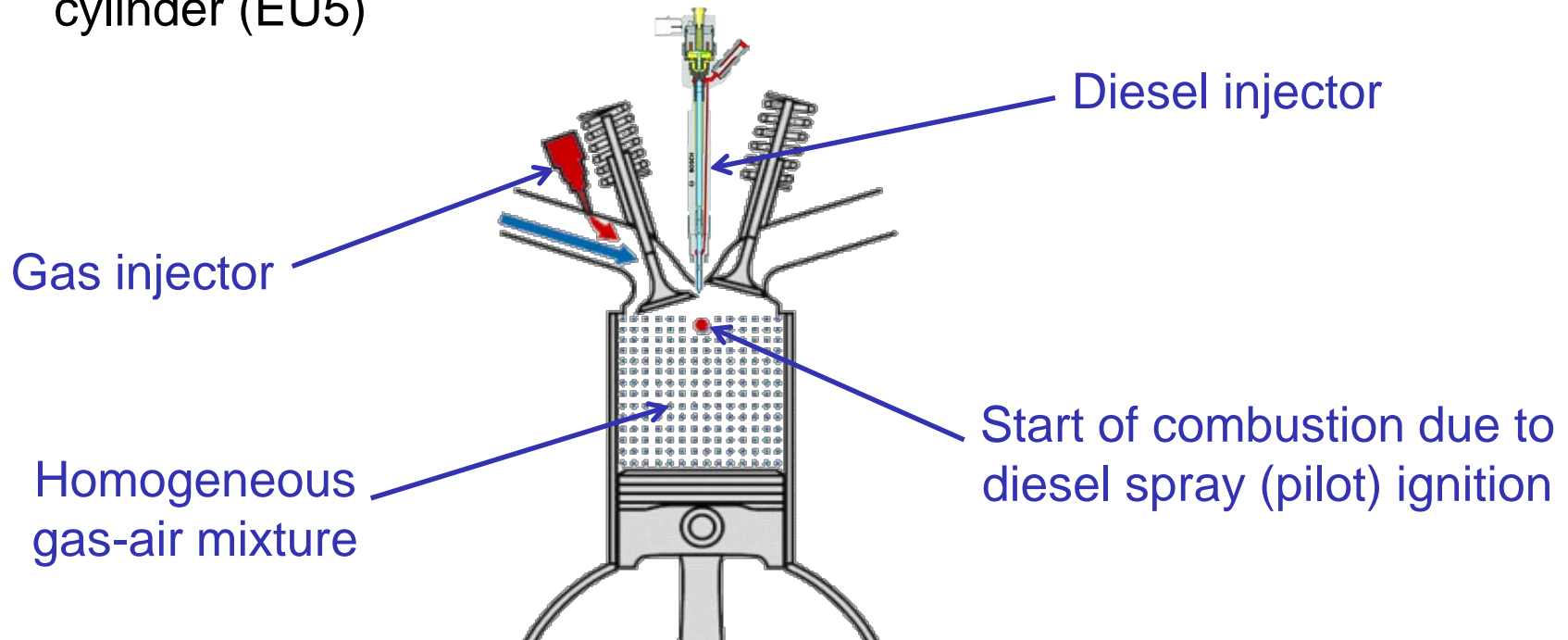
$$x_{\text{CH}_4} = \frac{m_{\text{CH}_4} \cdot H_{\text{uCH}_4}}{\sum_i m_{\text{B}_i} \cdot H_{\text{u}_i}}$$

Motivation – CO₂ Reduction



Experimental Setup

- Intake-synchronized, cylinder-selective injection into the intake port
- Pilot flame ignited operation → only **one** diesel injection
- Start of combustion due to diesel spray (pilot) ignition
- Test engine: passenger car diesel engine with 0.5 L displacement per cylinder (EU5)



Experimental Setup

Modified intake system

- Injection into tangential port
- Gas outlet short before intake valve

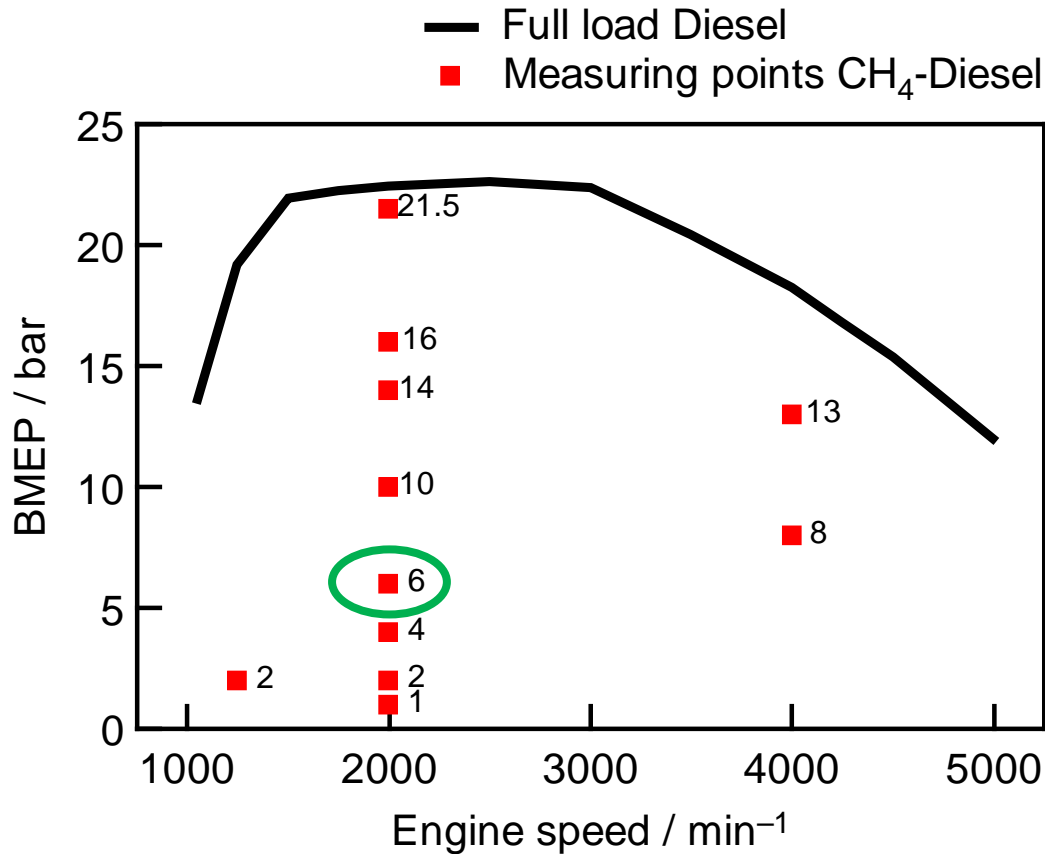


Basic Procedure – Boundary Conditions

- Single diesel injection → pilot flame ignition (acoustics verified)
- maximum possible gas content → highest CO₂ savings
- **Targets:** Compliance with the values of soot, NO_x and efficiency at maximum gas content (stationary operation) compared to the production engine
- Constant 50% energy conversion point
- Implementation of the characteristic parameter λ_{intake}

Basic Procedure – Measurements

Investigations carried out ...



CH₄-Diesel combustion at „2000/6“

Series application:

- 3 injections
- 27% EGR

100% Diesel:

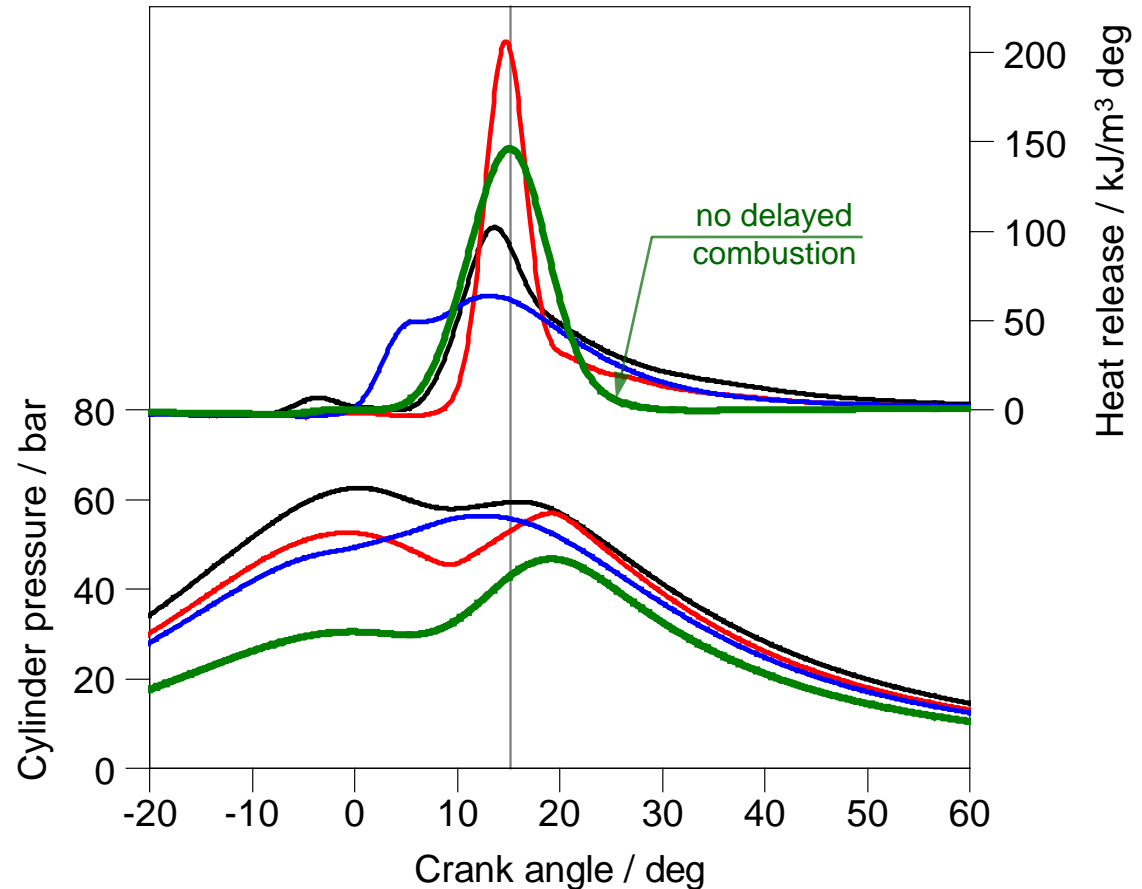
- 1 injection
- w/o EGR

90% CH₄:

- 1 injection
- w/o EGR
- $\lambda_{CH_4} = 2.1$
- unthrottled

90% CH₄:

- 1 injection
- w/o EGR
- $\lambda_{CH_4} = 1.3$
- throttled



CH₄-Diesel combustion at „2000/6“

- Operation above $\lambda_{\text{CH}_4} = 2$ not meaningful
 - Increasing worsening of the combustion
 - Unburned CH₄ in the exhaust gas
 - Decreasing efficiency

- Gasoline engine-like combustion within the ignition limits
 - Reduction of the combustion duration
 - Decreasing CH₄ emissions
 - Efficiency raise due to EGR and throttling

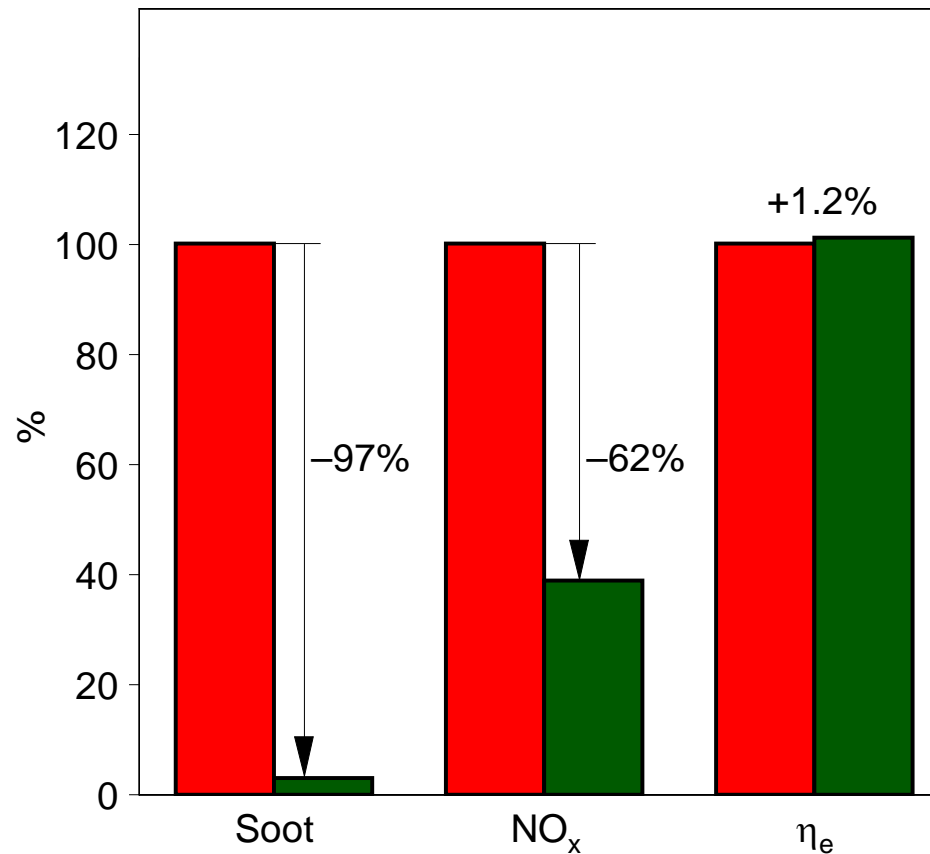
Reached Optimum at „2000/6“

Diesel series point:

- 3 injections
- 27% EGR

CH₄-Diesel:

- 90% CH₄
- 1 injection
- 34% EGR
- $\lambda_{CH_4} = 1.4$
- unthrottled



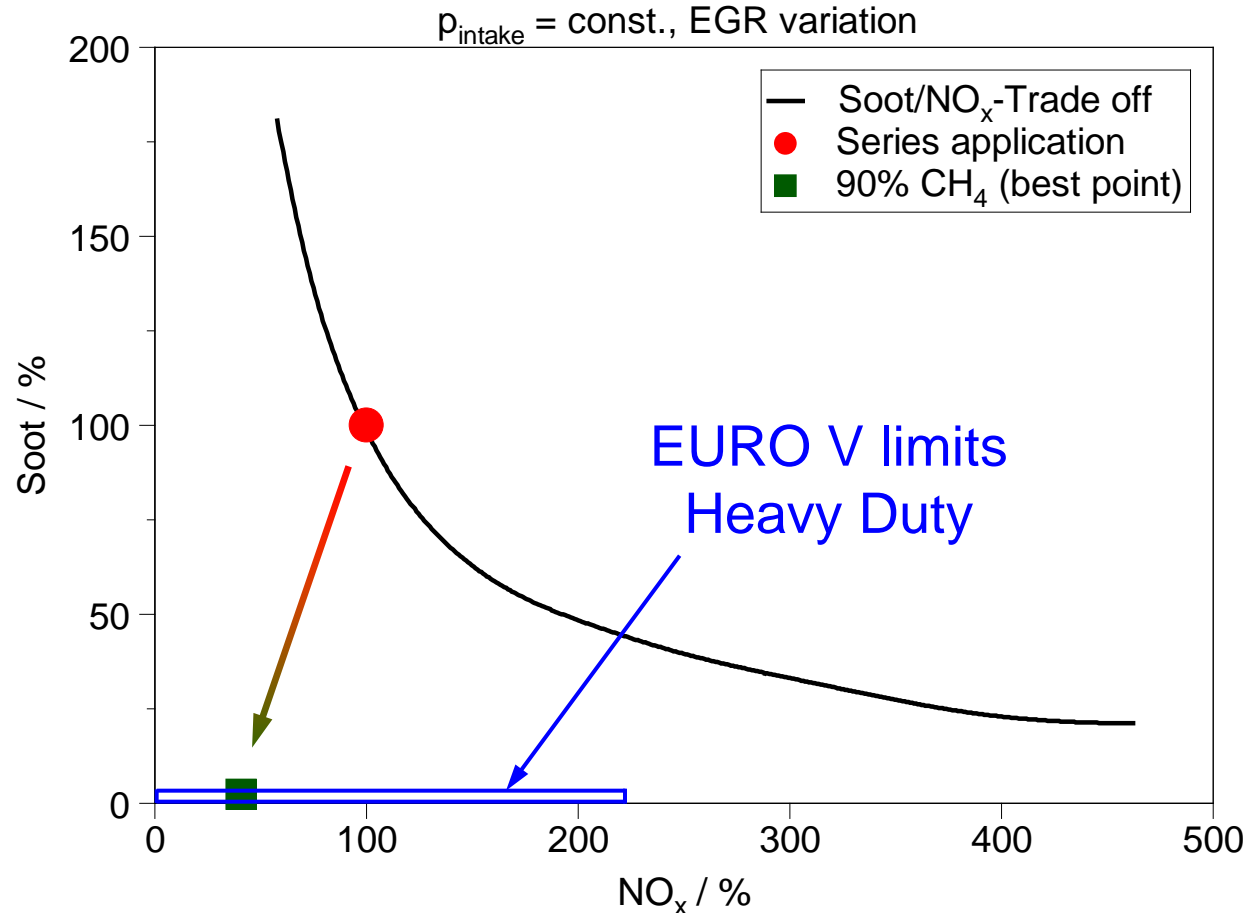
Reached Optimum at „2000/6“

Diesel series point:

- 3 injections
- 27% EGR

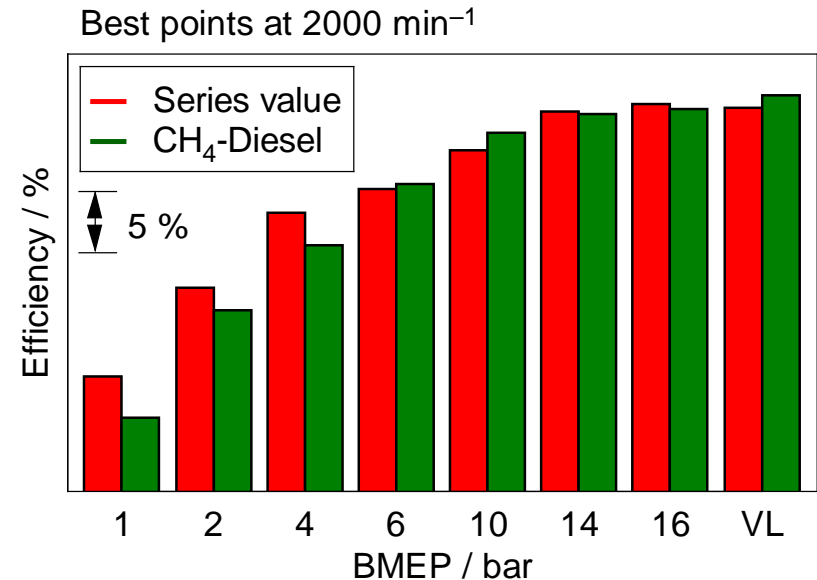
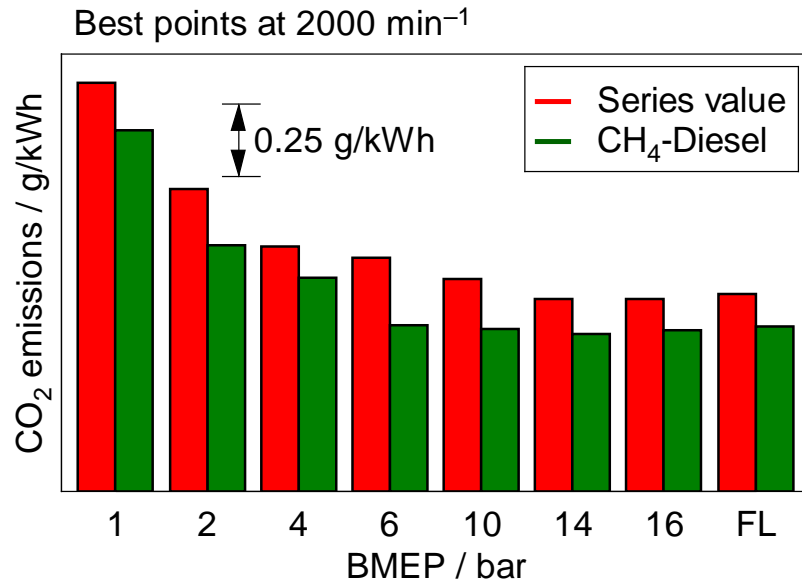
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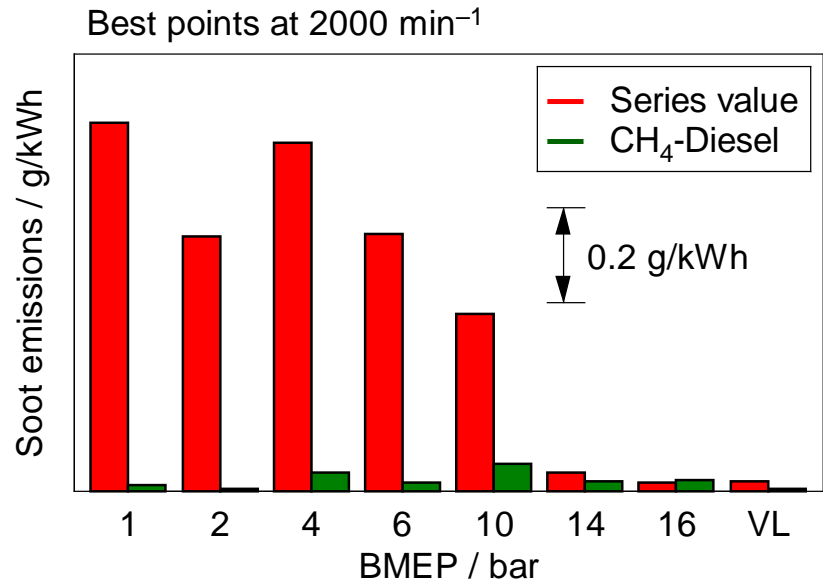
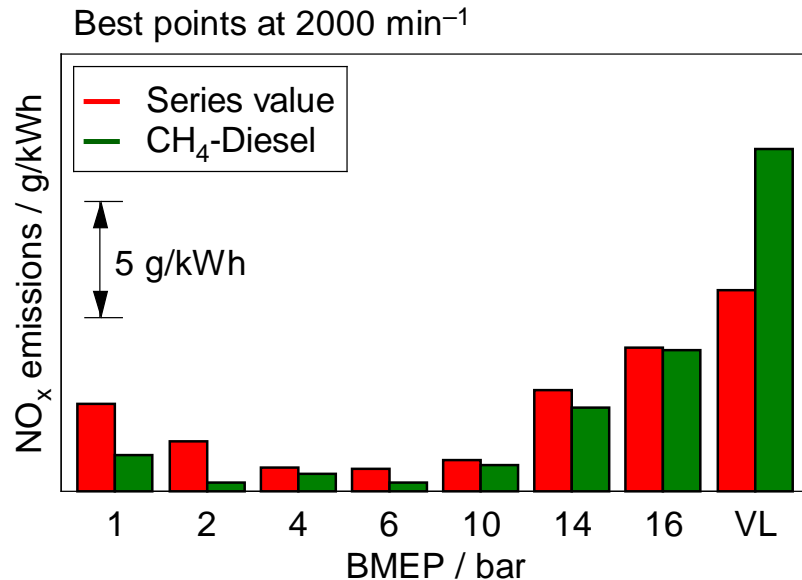
Load variation at 2000 min⁻¹

- CO₂ savings above low-load range > 20%
- Low-load range: small substitution rate ⇒ lower CO₂ reduction
- Poor efficiency at low-load
- Better/equal efficiency at higher loads compared to series engine



Load variation at 2000 min⁻¹

- NO_x emissions below series engine level
- Full load: NO_x due to gasoline engine combustion significantly higher
- Despite low NO_x emissions extreme low Soot emissions



Advantages of CH₄-Diesel combustion

- Significant CO₂ reduction
- Lower fuel costs



- Efficiency higher than that of bivalent gas Otto engines
- Pure Diesel operation possible ⇒ low dependance on gas infrastructure

Summary

- Operation above $\lambda_{\text{CH}_4} = 2$ not meaningful
 - ⇒ Content of CH_4 at low-load range limited (η_e)
- High potential from medium-load upward
- Results verified at different engine speeds
- Possible fields of application of this combustion process
 - Light-/Heavy Duty: long-distance traffic with LNG
 - Off-road sector: construction machines, tractors

} e.g. Biogas

Outlook

- Engine-internal reduction of CH₄ emissions
 - ☞ Modification of combustion chamber geometry
 - ☞ modified piston bowl
 - ☞ flatter injection angle
 - ☞ adjusted cylinder head

- Investigation of transient behavior
 - ☞ Realization of simultaneous operation for emission cycles