



Thermodynamic Potential and Limits

Challenges and risks for IC engines

- Introduction
- Boundary conditions
- Challenges today and tomorrow
 - Efficiency
 - Emission
 - Specific Power
- Additional Chances for the future
- Summary

Today: More than 1000 million IC engines

Driving more than 99 % of passenger cars



IC engine is one of the most successful inventions

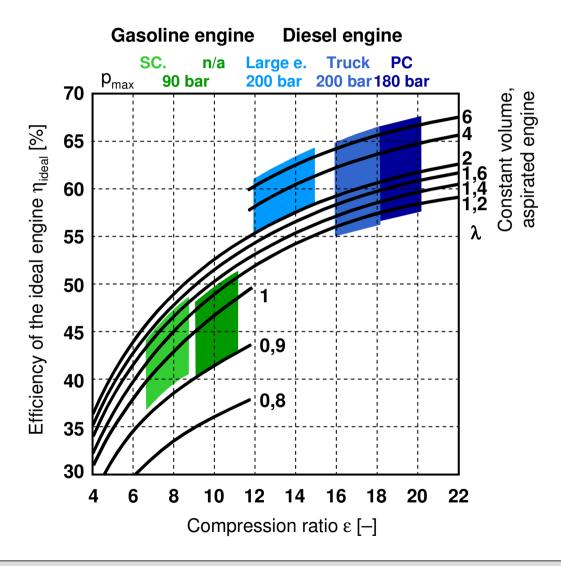
Production >70 mio. per year

But:

The biggest challenge for ICE is its success

Thermodynamic boundary conditions

Limit: Efficiency of the ideal engine

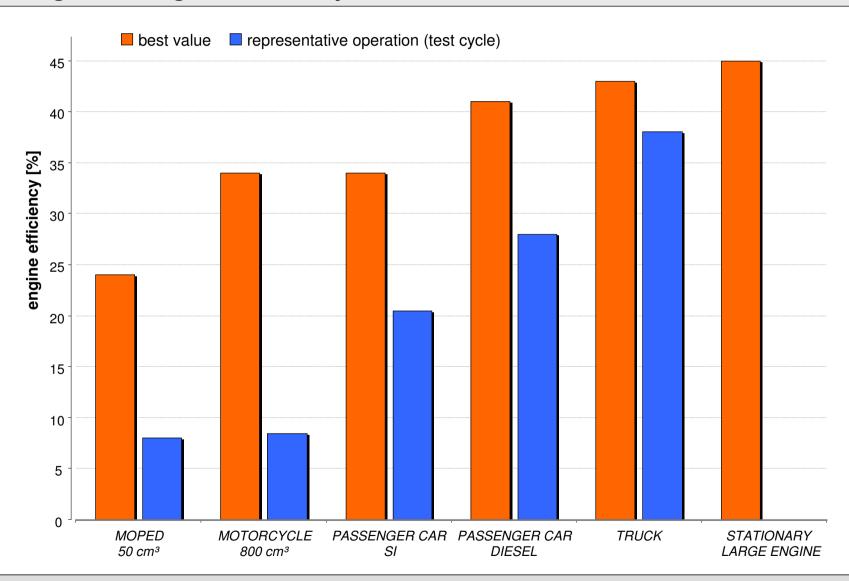


Efficiency of the ideal engine

- Constant volumeconstant pressure combustion
- Peak pressure limitation

Efficiency of real engines

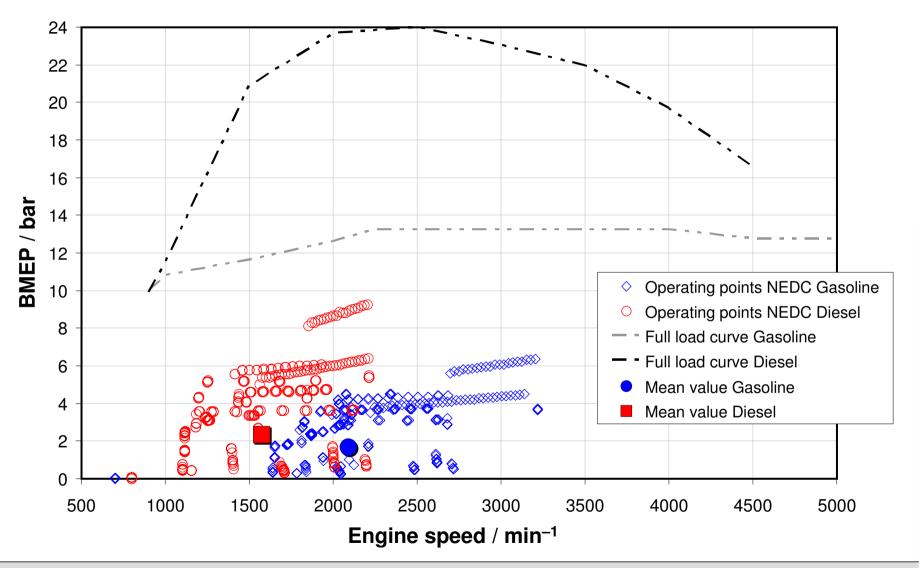
Engine Categories - Comparison



Efficiency increase by shift of operation point

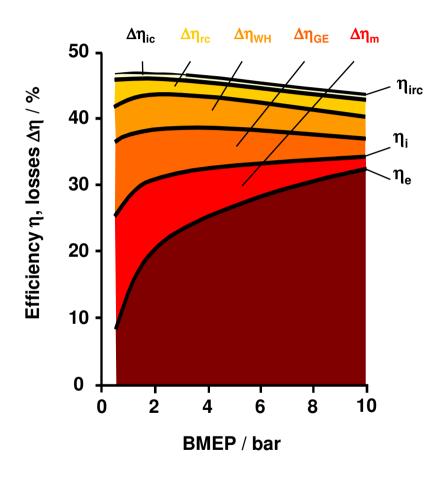
Example Diesel vs. Gasoline:

2.0 dm³ engine in equal vehicle



Efficiency increase by de-throttling and load shift

Example: MPI Gasoline engine ($\lambda = 1$)



Lean Operation

Fully variable valve train



Cylinder deactivation

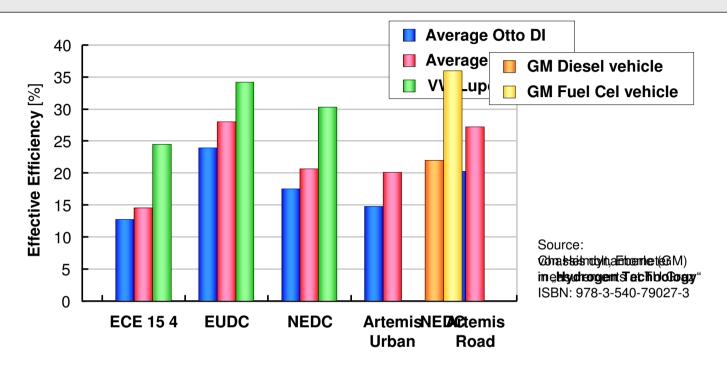
Downsizing (Gasoline DI TC, Diesel 2stage TC)

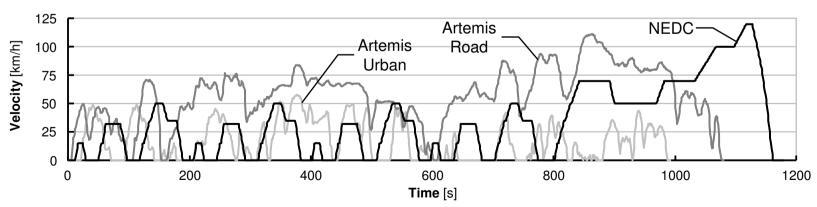


Electrification/ Hybrid



Effective efficiency of passenger car drivetrains





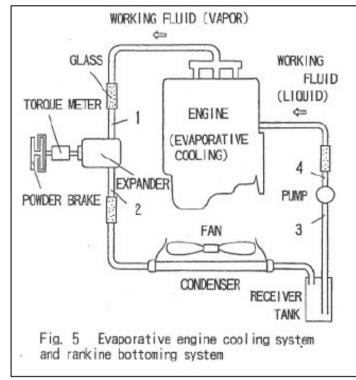


Further potential for efficiency improvement

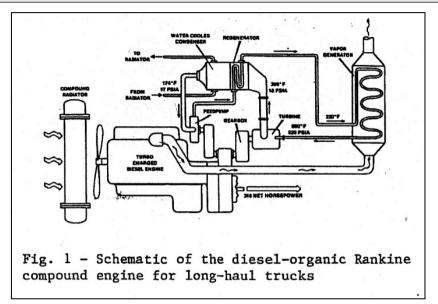
- Electrification / Hybridization
 - Start/Stop
 - Shift of operating point
 - Energy recovery
 - Electric drive in low load/speed
- Thermal management for improved warm up
- Waste heat recovery

Increase of system efficiency

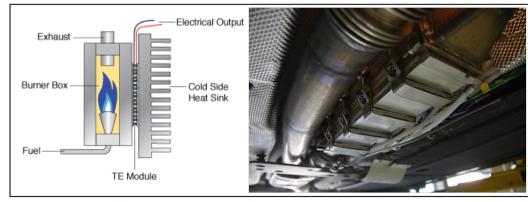
Waste heat recovery – Concepts



Lit.: SAE 930880, 1993 (Toyota)



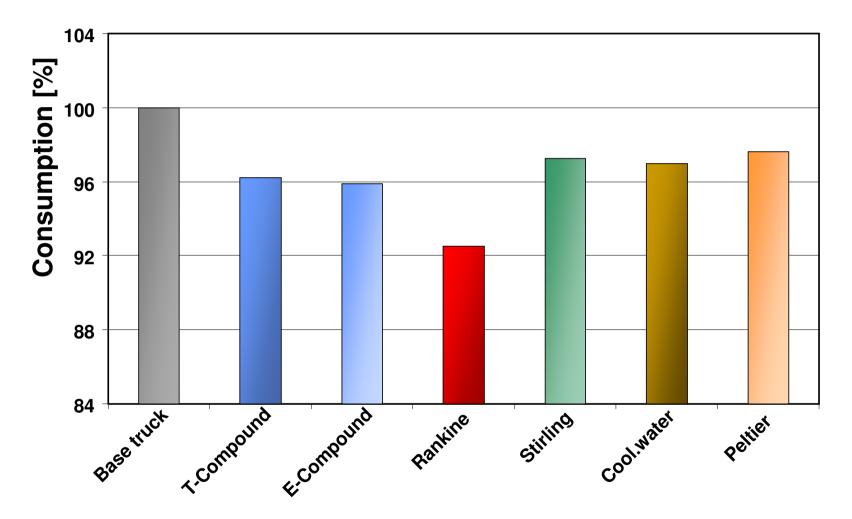
Lit.: SAE 790646, 1979



Thermoelectric generator / source: BMW

Increase of system efficiency

Waste heat recovery – Potential for trucks



Source: Gstrein, FPT (Iveco)

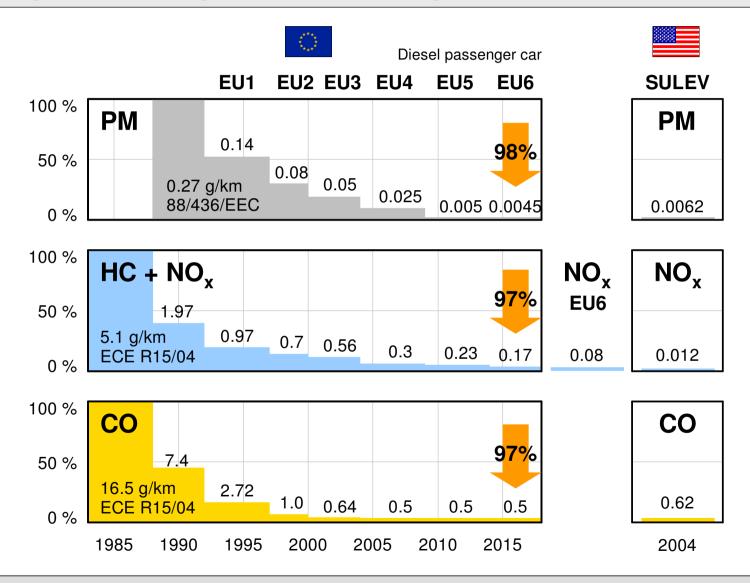
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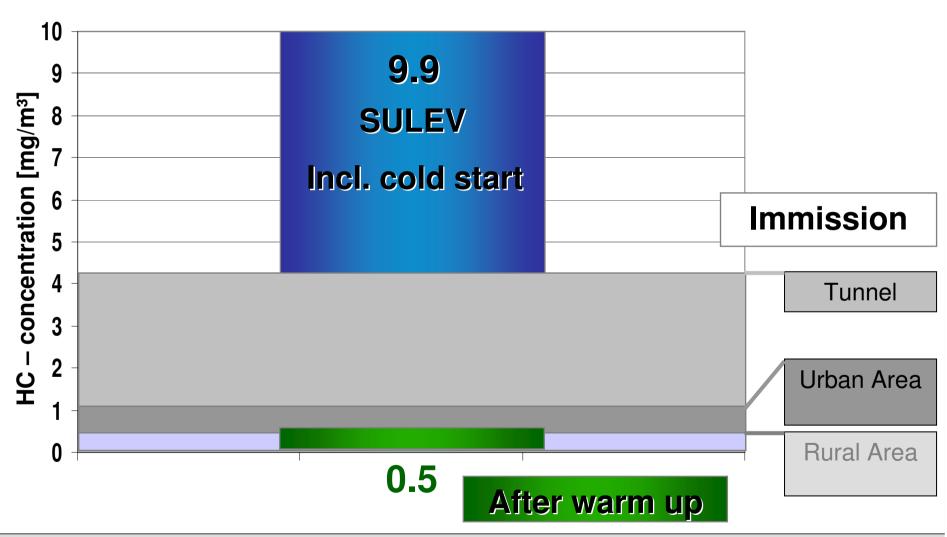
Emission – standards

Example: Passenger car diesel engines



Emission Legislation

SULEV HC Emission and Immission

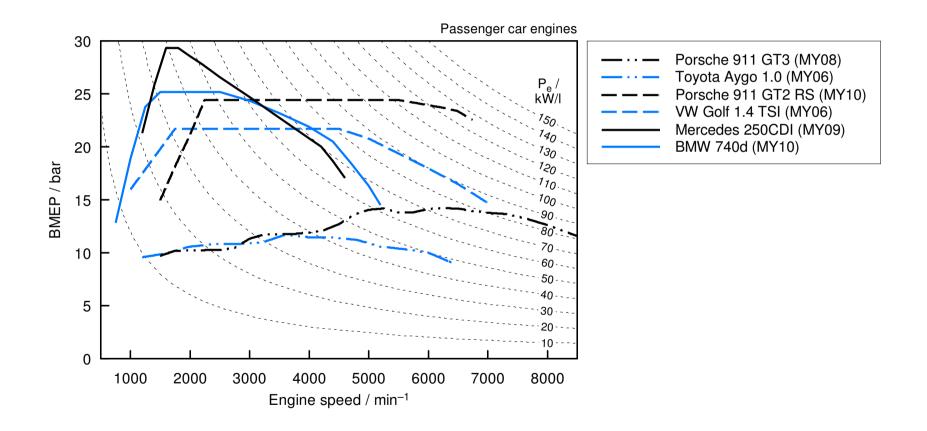


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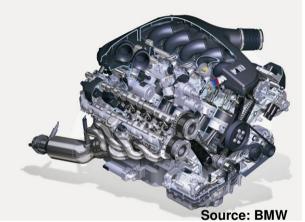
BMEP of NA and Supercharged Engines



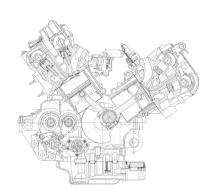
Specific power – potential

Gasoline

Speed

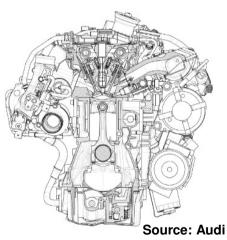


- > Exclusive applications
- > Excellent transient behaviour
- > Sport- and racing vehicles
- **➤** High effort

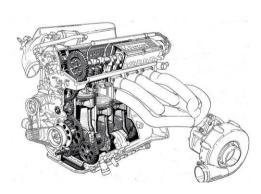


Specific power 140 kW/l in series (motorcycle)

Turbocharging



- > Wide application
- > Synergy with DI
- > Downsizing possible
- > Cost efficient

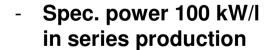


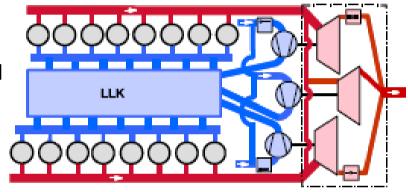
Specific power >700 kW/l Durability 3 laps (qualifying)

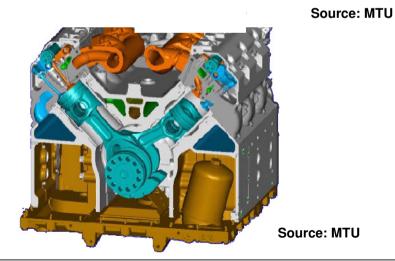
Specific power – potential

Diesel

- High speed concept not possible due to combustion speed
- Increase of supercharging possible also as two stage TC no thermodynamic limit obvious, mechanic and thermal limit
- Example for complex and effective turbocharging: power boats and military applications







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Alternative fuels

Assessment

	Use of ex	astructure Application	on of Ecutoricest	ouse Louisonnent	. Aemans
Bio Diesel	++	+ (PM-Filter)	+ (-50%)	0	20% blending expected until 2020
Ethanol	++	+	+	0	Blending, Sugar Cane+
Natural Gas	-	+ (knock resist.)	+ (-25%)	+ (D) 0 (G)	Fossil Fuel; Operation Range
Auto Gas (Propane)	0	0/-	+ (-10%)	+ (D) 0 (G)	Fossil Fuel
BTL (Biomass to Liquid)	-	++	0/+	(+)	Energy demand for production
Biogas		+	++	0	similar to natural gas
Vegetable Oil	-	•	+	•	Limited Availability
Hydrogen		+	++ (renewable)	++	Energy Carrier !; ICE + FC
Electric Energy	-		++ (renewable)	++	Based on renewable energy

> Increasing share and variety, but no single "patent" solution

Concept Vehicle TU Graz/HyCentA

Multi Fuel

Multivalent with Methane, Biogas and Hydrogen in one Fuel System and

Gasoline



Summary

Conclusions

- Essential efficiency improvement by advanced combustion concepts in combination with load shift technologies (downsizing) possible
- Technology variety of SI engines continued (TC, MPI/DI, cyl. deactivation, VVT, DI stratified), key technologies will be turbocharging+DI
- Electrification of ICE (mainly Mild Hybrid) increasing
- Remarkable potential of Energy management (warm up, use of waste energy) and friction reduction
- Important challenge is reduction of CO₂ fleet-emission, EU target of 95 g/km (2020) seems feasible (and most effective) with "reasonable"(cost-efficient) ICE
- IC engine with ",zero impact" toxic emissions possible (λ =1 gasoline)
- ICE gives excellent base for Alternative Fuels
- ICE for > 20 years dominating propulsion system

Thank you for your attention



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